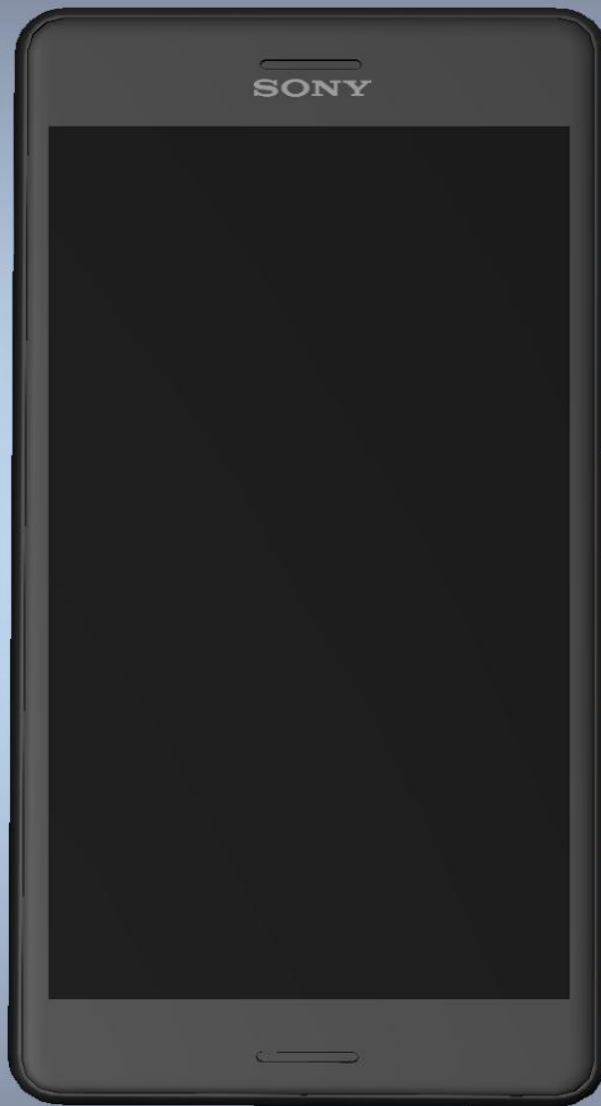


Repair Movies

- mechanical -



Xperia™ X Performance
F8131, F8132 (Dual SIM)

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader. To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow. In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

For general information about repair movies, refer to 1220-1333: Generic Repair Manual - mechanical

1 Movies

1.1 Disassembly

- | | |
|------------------------------|-----------------------------|
| 1. Cap Tray Assy | 13. Plate Jk |
| 2. Panel Rear Sub Assy | 14. FPC Top Module Assy |
| 3. Holder Back Sub Assy | 15. Adhesive Battery |
| 4. Main Camera | 16. Battery 2700 mAh |
| 5. Plate Shield Camera | 17. Plate Speaker |
| 6. Holder Main Camera | 18. FPC Key Module Assy |
| 7. Front Camera | 19. Bottom Speaker |
| 8. Holder Camera Front | 20. Holder Speaker Sub Assy |
| 9. Sub PBA | 21. FPC Assembly USB |
| 10. Main PBA | 22. FP Sensor Assy |
| 11. Top Speaker | 23. Front Assy |
| 12. Light Guide LED Sub Assy | |



Refer to the Capex 1.2 Removing Adhesive Battery for detail of Battery disassembling.

1.2 Removing Adhesive Battery



Refer to the Disassembly instruction chapter 4.15 of the Working Instruction 1304-1444 for removing the Adhesive Battery.

1.3 Reassembly

- | | |
|-----------------------------|--------------------------|
| 1. Front Assy | 14. Front Camera |
| 2. FP Sensor Assy | 15. Plate Jk |
| 3. FPC Assembly USB | 16. Holder Main Camera |
| 4. Plate Speaker | 17. Plate Shield Camera |
| 5. FPC Key Module Assy | 18. Main Camera |
| 6. FPC Top Module Assy | 19. Adhesive Battery |
| 7. Light Guide LED Sub Assy | 20. Battery 2700 mAh |
| 8. Top Speaker | 21. Holder Back Sub Assy |
| 9. Main PBA | 22. Panel Rear Sub Assy |
| 10. Sub PBA | 23. Cap Tray Assy |
| 11. Holder Speaker Sub Assy | 24. Label NFC |
| 12. Bottom Speaker | |
| 13. Holder Camera Front | |



Thermal Gap Filler applying process is not included in the movie.

When either Front Assy or Main PBA is replaced, follow the Reassembly instruction chapter 6.8 of the Working Instruction 1304-1444.

2 Revision History

Rev.	Date	Changes / Comments
1	2016-Jun-03	Initial release